Geolite Gel

Thixotropic adhesive, for structural bonding and grouting.

Geolite Gel is a two-component, epoxy thixotropic gel system for anchoring and fixing metal elements.



1. **Thixotropic**
2. **High workability even at high temperatures**
3. **Excellent adhesion to any substrate**
4. **Reaction to fire Euroclass D-s2, d0**
5. **High glass-transition temperature Tg**

kerakoll

Areas of application

→ Intended use:
- Structural bonding of steel plates (beton plaqué) and grouting of bars with elements in reinforced concrete.
- Surface filling of cracks before injecting Epofill.

Instructions for use

→ Preparation of substrates
Before applying Geolite Gel it is necessary to:
- repair any weakened parts of concrete and level surface irregularities greater than 10 mm with geo-mortars from the Geolite range, in accordance with the correct application techniques;
- roughen the concrete substrate by mechanical scarification or hydro-demolition to a depth of approx. 5 mm, equivalent to level 5 of the Test kit for preparation of reinforced concrete and masonry substrates;
- seal any cracks larger than 0.5 mm by injecting Epofill;
- clean the treated substrate removing any remaining dust, grease, oil and other contaminants using compressed air or a high pressure washer;
- the support must be dry in order not to compromise the adhesion of the system.

Check that the resistance class of the supporting concrete is suitable.
Prior to bonding on metal surfaces, remove any oxidation and thoroughly clean them of oil and paint; preparation to grade St2 is required in the case of manual cleaning, and Sa2 in the case of mechanical cleaning, according to Standard ISO 8501-1;

→ Preparation
Geolite Gel is prepared by mixing component A with component B (preset ratio 3:1 in the packagings) with a low-rev, mechanical stirring device (< 500 r./min.), until a soft paste of uniform light-grey colour is obtained. Workability times may vary according to the quantity of the mixed paste and the temperature of the environment and substrate: the higher the temperature or the larger the mixture, the lower the workability time. To obtain a longer workability time in case of high temperatures, it is advisable to cool the components individually before mixing them. Similarly, in case of low temperatures, it is advisable to maintain both components at a temperature of not less than +10 °C, prior to application.

→ Application
- To bond metal elements, apply Geolite Gel by hand using a smooth spreader and a trowel, double coating if necessary.
- For grouting of bars, fill the hole previously made with Geolite Gel by extruding the material with a special gun and insert the bar with a rotating movement.

→ Cleaning
Residual traces of Geolite Gel can be removed from tools with solvents (ethyl alcohol, toluol, xylene) before the product hardens. Once hardened, the product can only be removed mechanically.

Certificates and marks





** Émission dans l'air intérieur Information sur le niveau d'émission de substances volatiles dans l'air intérieur, présentant un risque de toxicité par inhalation, sur une échelle de classe allant de A+ (très faibles émissions) à C (fortes émissions).*

Abstract

Supply and laying of structural grouting of steel bars with improved adhesion on reinforced concrete by application of an epoxy adhesive such as Geolite Gel by Kerakoll Spa, CE-marked and compliant with the performance requirements of Standards EN 1504-4 and EN 1504-6, Euroclass D-s2, d0 reaction to fire (EN 13501).

Supply and laying of structural bonding of concrete/concrete, concrete/steel, by application with a spreader of an epoxy adhesive such as Geolite Gel by Kerakoll Spa, CE-marked and compliant with the performance requirements of Standards EN 1504-4 and EN 1504-6, Euroclass D-s2, d0 reaction to fire (EN 13501).

Technical Data compliant with Kerakoll Quality Standard	
Appearance	part A grey paste / part B beige paste
Volumetric mass	part A 1,460 kg/m³ – part B 1,410 kg/m³
Shelf life	≈ 12 months from production in the original sealed packaging
Warning	Protect from frost. Avoid direct exposure to sunlight and sources of heat
Pack	part A: 5 kg bucket, part B: 1.66 kg bucket
Mixing ratio	part A : part B = 3:1
Viscosity of the mixture	≈ 360000/65000 mPas (rotor 7 RPM 5/50) Brookfield method
Density of the mixture	≈ 1600 kg/m³
Pot life (1 kg):	
- at +5 °C	≥ 100 min.
- at +21 °C	≥ 90 min.
- at +35 °C	≥ 30 min.
Temperature range for application	substrate and ambient temperature from +5 °C to +35 °C
Working temperature	< +60 °C
Coverage	≈ 1.6 kg/m² per mm of thickness

Values taken at +23 °C, 50% R.H. and no ventilation. Data may vary depending on specific conditions at the building site.

Performance			
VOC Indoor Air Quality (IAQ) - Volatile organic compound emissions			
Conformity	EC 1 plus GEV-Emicode		GEV certified 5061/11.01.02
HIGH-TECH			
Performance characteristic	**Test Method**	**Requirements of standard EN 1504-4**	**Geolite Gel Performance**
Compressive strength (N/mm²)	EN 12190	≥ 30	> 50
Tensile strength (N/mm²)	EN 12188	≥ 14	> 14
slant shear strength (N/mm²):	EN 12188		
- 50°		≥ 50	> 60
- 60°		≥ 60	> 70
- 70°		≥ 70	> 80
Shear strength	EN 12188	> 12 N/mm²	> 20 N/mm²
Adhesive bond	EN 1542	None	> 4 N/mm²
Linear shrinkage	EN 12617-1	≤ 0,1%	< 0,005%
Workability at +20 °C	EN ISO 9514	measured with ≈ 0.5 kg of product	75 min.
Glass transition temperature	EN 12614	> +40 °C	+60 °C
Secant elastic modulus under compression	EN 13412	≥ 2000 N/mm²	> 5300 N/mm²
Flexural modulus of elasticity	EN ISO 178	≥ 2000 N/mm²	> 2500 N/mm²
Coefficient of thermal expansion measured between -25 °C and +60 °C	EN 1770	≤ $100x10^{-6}$ K^{-1}	< $100x10^{-6}$ K^{-1}
Durability (resistance to freeze/thaw cycles)	UNI EN 13733	no collapse in steel/adhesive/steel test specimens	value exceeded
Reaction to fire	EN 13501-1	Euroclass	D-s2, d0
	Test Method	**Requirements of standard EN 1504-6**	**Geolite Gel Performance**
Pull-out - pull-out strength of steel rebars (movement in mm in relation to a 75 kN load)	EN1881	≤ 0,6 mm	0,06 mm
Glass transition temperature	EN 12614	> +45 °C	+60 °C
creep under load (movement in mm under a continuous load of 50 kN after 3 months)	EN1881	≤ 0,6 mm	0,12 mm

Warning

→ abide by any standards and national regulations
→ apply on dry substrates
→ do not apply on dirty or loose surfaces
→ adjacent surfaces must be protected so as to avoid smears and marks
→ clean tools immediately after use with solvents (ethyl alcohol, toluene, xylene)
→ always use protective gloves and eyewear both during mixing and during application
→ avoid any contact with the skin
→ if necessary, ask for the safety data sheet
→ for any other issues, please contact the Kerakoll Worldwide Global Service - info@kerakoll.ae

This information was last updated in May 2026; please note that additions and/or amendments to this information may be made over time by KERAKOLL Spa; for the latest version, see www.kerakoll.com. KERAKOLL SpA shall therefore be liable for the validity, accuracy and updating of information provided only when taken directly from its institutional website. The technical data sheet given here is based on our technical and practical knowledge. As it is not possible for us to directly check the conditions of your building site and the execution of the work, this information represents general indications that do not bind Kerakoll in any way. Therefore, it is advisable to perform a preliminary test to verify the suitability of the product for your purposes.

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