Code: P1368 2026/03 GCC

H40 Tech

Multipurpose, ultra-flexible, structural gel-adhesive, thixo & fluid. For all types and sizes of porcelain tiles, ceramic tiles and natural stones.



1. **Superior levels of adhesion and flexibility, maximum safety on difficult substrates**
2. **Excellent fluidity under the spreader**
3. **Long correction time, easily adjustable**
4. **Ideal for laying large-format slabs, including slabs featuring backing materials**
5. **Suitable for laying on facades**

kerakoll

Areas of application

→ Use

Substrates:
- existing tiles
- waterproofing products
- heated floors
- cement-based screeds
- concrete
- plasterboard
- fibro-cement slabs
- gypsum and anhydrite (1)
- cellular concrete
- brick
- lime and cement-based plasters/renders
- thermal insulation panelling systems
- insulating panels
- timber (1)
- metal (1)
- PVC (1)
- Substrates with stable cracks

(1) After application of Active Prime Fix or Active Prime Grip. Internal use only.

Materials:
- porcelain tiles
- laminated stoneware and/or stoneware featuring backing materials
- porcelain tile with resin back
- low thickness slabs
- ceramic tiles
- large format tiles
- marble - natural stone
- marble with resin back
- cement-based recomposed
- glass mosaics
- glass tiles
- thermal and acoustic insulation
- terracotta - klinker

Uses:
- adhesive and finishing
- floors and walls
- for internal use - external
- overlaying
- terraces and balconies
- facades
- swimming pools and fountains
- saunas and spa
- domestic
- commercial
- industrial
- street furniture

Instructions for use

→ Preparation of substrates

Preparation of the substrate
All substrates must be level, cured, undamaged, compact, rigid, resistant, dry and free from any debonding agents and from damp rising. It is best to dampen highly absorbent cement-based substrates before the application or apply one coat of Active Prime Fix or Active Prime Grip.

→ Preparation

Mixing water (EN 12004-2):
- Grey ≈ 22.5% – 25.5% by weight

Mixing water on-site
Fluid mix on floors:
- Grey ≈ 5.1 l / 1 bag 20 kg

Thixotropic mix on walls:
- Grey ≈ 4.5 l / 1 bag 20 kg

The amount of water indicated is approximate. It is possible to obtain mixtures with consistency of variable thixotropy according to the application to be made.

→ Application

To guarantee structural adhesion it is necessary to apply a layer of adhesive sufficient to cover the entire back of the material.
Large, rectangular sizes with sides > 60 cm and low thickness sheets may require adhesive to be applied directly to the back of the material.
Check samples to make sure the adhesive has been transferred to the back of the material.
Respect structural, fractionizing, and perimeter joints present in the substrates. Abide by local existing provisions when creating elastic expansion joints.

→ Cleaning

Clean the tools and any residues of the product from the surfaces using water while the adhesive is still fresh. Once hardened, the adhesive can only be removed by mechanical means.

Special notes

→ Materials and special substrates
- Marble–natural stones and Recomposed materials: materials that are subject to deformation or staining due to water absorption require a quick-setting or reactive adhesive. Marble and natural stones may generally have characteristics that vary even with reference to materials of the same chemical and physical nature. For this reason it is essential to consult the Technical Customer Service Kerakoll to request specific indications or to carry out a test on a sample of the material. In the absence of specific indications from the manufacturer, natural stone slabs with reinforcement layers, in the form of resin coating, polymer mesh, matting, etc. or treatments (for example damp courses, etc.) applied on the laying surface must be tested in advance to ensure they are compatible with the adhesive. Check for the presence of any really consistent traces of rock dust created during cutting, and remove them if found.
- Waterproofing products: adherent and floating polymer sheets, liquid bitumen and tar-based sheets or membranes require application of a laying screed on top. On reactive waterproofing products (such as RM according to EN 14891), the use of a reactive adhesive is required.

→ Special applications
- Facades: the substrate should guarantee a cohesive tensile strength of ≥ 1.0 N/mm². The need to call for suitable mechanical safety anchoring must be evaluated by the designer for coverings with > 30 cm side. Always apply a layer of adhesive on the substrate and on the back of the material (double-spread technique).

Certificates and marks

CE EN 12004 · C2 TE S2 EN 12004 · EPD-IES-0017285 environdec.com · Shock Absorbing System TESTED · GEV-EMICODE EC 1 PLUS very low emission

Technical Data compliant with Kerakoll Quality Standard		
Appearance	Grey pre-mixed powder	
Pack	20 kg bags	
Shelf life	≈ 12 months from production in the original sealed packaging, protect from humidity	
Thickness	from 2 to 20 mm	
Temperature range for application	from +5 °C to +40 °C	
Pot life at +23 °C		
- Grey	≈ 5 h	
Open time at +23 °C (BIII tile):		
- Grey	≥ 60 min.	EN 12004-2
Open time at +35 °C (BIII tile):		
- Grey	≥ 20 min.	
Correction time (BIII tile):		
+23 °C	≥ 20 min.	
+35 °C	≥ 15 min.	
Foot traffic/grouting of joints at +23 °C (BIa tile):		
- Grey	≈ 24 h	
Foot traffic/grouting of joints at +5 °C(BIa tile):		
- Grey	≈ 50 h	
Grouting in walls at +23 °C (BIa tile):		
- Grey	≈ 20 h	
Ready for use at +23 °C / +5 °C (BIa tile):		
- light foot traffic	≈ 2 – 3 days	
- heavy traffic	≈ 3 – 7 days	
- swimming pools (+23 °C)	≈ 14 days	
Coverage	≈ 1 - 1.2 kg/m² per mm of thickness	

Values taken at +23 °C, 50% R.H. and no ventilation. Data may vary depending on specific conditions at the building site, i.e.temperature, ventilation and absorbency level of the substrate and of the materials laid.

Performance		
VOC Indoor Air Quality (IAQ) - Volatile organic compound emissions		
Conformity	EC 1 plus GEV-Emicode	GEV Certified 19095/11.01.02
HIGH-TECH		
Shear adhesion (porcelain tiles/porcelain tiles) after 28 days	≥ 2.5 N/mm²	ANSI A-118.4
Tensile adhesion (concrete/porcelain tiles) after 28 days	≥ 2.5 N/mm²	EN 12004-2
Durability test:		
- adhesion after heat ageing	≥ 2.5 N/mm²	EN 12004-2
- adhesion after water immersion	≥ 1 N/mm²	EN 12004-2
- adhesion after freeze-thaw cycles	≥ 1 N/mm²	EN 12004-2
- adhesion after straining cycles	≥ 1 N/mm²	SAS Technology
Vertical slip	≤ 0.5 mm	EN 12004-2
Transversal deformation	≥ 5 mm	EN 12004-2
Working temperature	from -40 °C to +90 °C	
Conformity	C2 TE S2	EN 12004

Values taken at +23 °C, 50% R.H. and no ventilation. Data may vary depending on specific conditions at the building site.

Warning

→ abide by any standards and national regulations
→ do not use the adhesive to correct substrate irregularities greater than 15 mm
→ protect from direct rainfall for at least 24 hrs
→ the temperature, ventilation and absorption of the substrate and covering materials, may vary the adhesive workability and setting times
→ use the right size of notched trowel for the format of the tile or slab
→ guarantee a full-bed in all external laying operations
→ if necessary, ask for the safety data sheet
→ for any other issues, contact the Kerakoll Worldwide Global Service - info@kerakoll.ae

This information was last updated in March 2026; please note that additions and/or amendments may be made over time by KERAKOLL SpA; for the latest version, see www.kerakoll.com. KERAKOLL SpA shall therefore be liable for the validity, accuracy and updating of information provided only when taken directly from its institutional website. The technical data sheet given here is based on our technical and practical knowledge. As it is not possible for us to directly check the conditions of your building site and the execution of the work, this information represents general indications that do not bind Kerakoll in any way. Therefore, it is advisable to perform a preliminary test to verify the suitability of the product for your purposes.

Kerakoll Gulf Trading LLC
Concord Tower, Al Sofouh 2
Dubai UAE

+971 (0)4 298 5715
info@kerakoll.ae

www.kerakoll.com